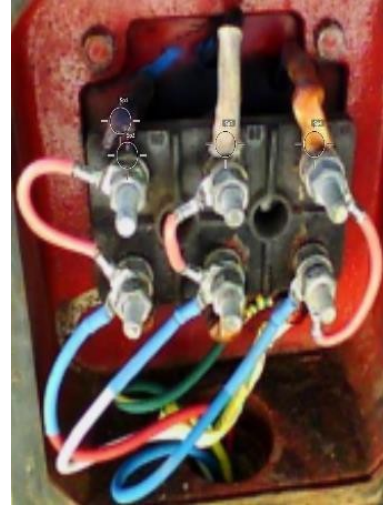


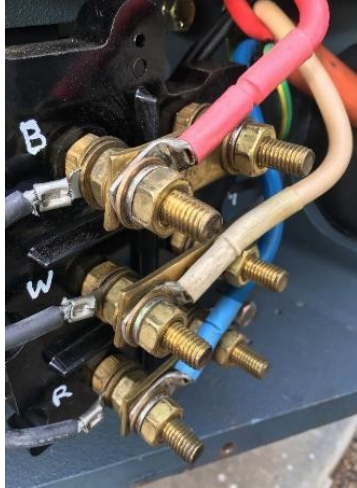
Blue Phase Loose top & bottom. Poor Assembly



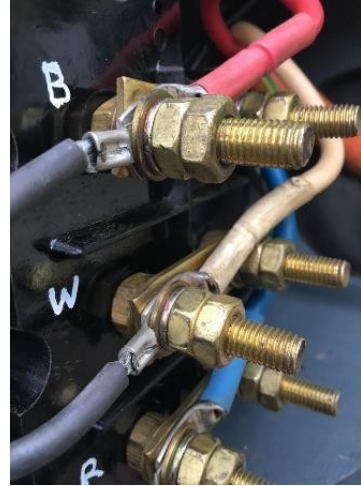
Poor crimp and termination



Loose bottom nut



Current Path has high resistance



Corrected, extra nut used as locknut



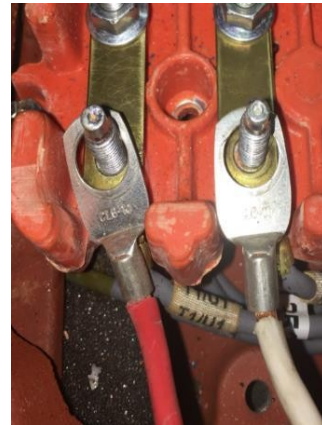
Poor assembly



Supply, Delta Links and Motor lugs all together



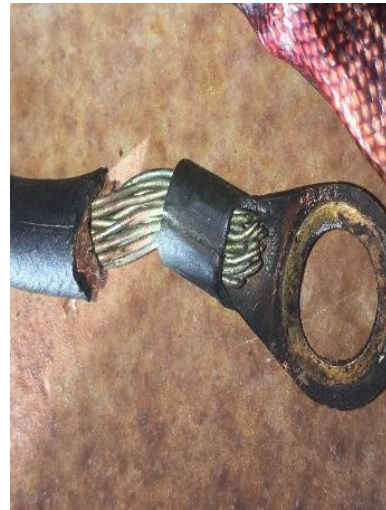
Lug too big poor current path, Heat Shrink Sandwich



Poor lug selection



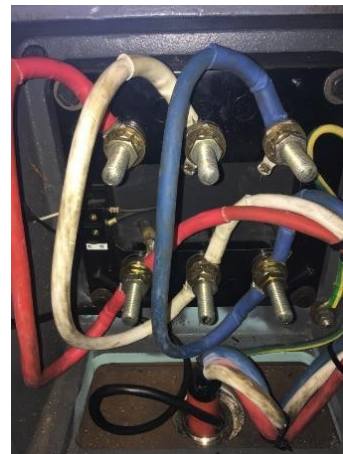
Correct Sized Lug



Poor crimp, and exposed conductor. Lug Size



Supply leads touching conductive paths in multiple areas. Red delta link short to earth, too



close to mounting bolt.VSD tripped



Red supply shorted to White phase



Heat Shrink Sandwich



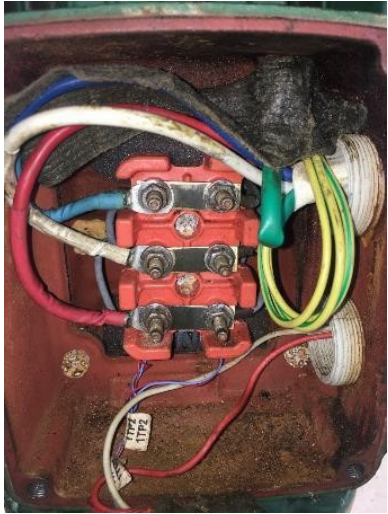
Corrosion High Resistive termination



Relugged & Terminated, Denso tape added to terminal box



Corrosion, Poor Earth Termination



Cleaned, Denso tape on earth Silcia Gel Bag added.



High Resistive crimp White Phase



Removed Insulation to find Corrosion



After relugging and connection



Denso Tape added to stop Moisture Ingress



Moisture Ingress, Red Supply Overcrimped



Moisture Ingress, Earth touching two phases



High Resistance to Earth from corrosion



Bad Earth, lots of corrosion



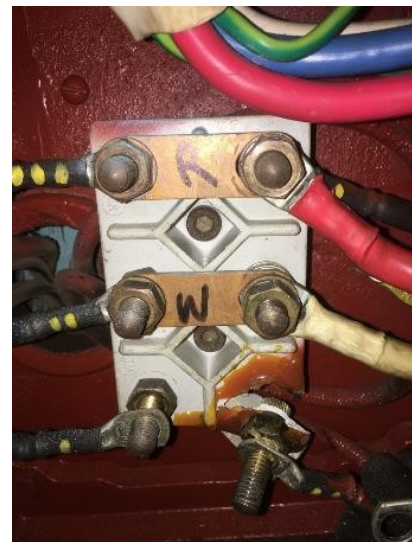
Stripped & Broken studs from poor torque



Broken Studs from Over torquing



Broken terminal block from Over tightening



Terminal Block Broken loose



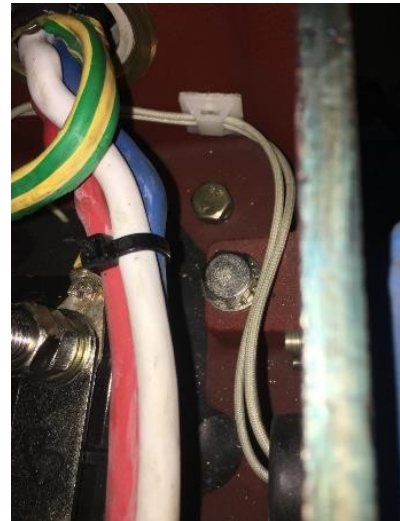
Supply cable damage, bare conductor



Heat Shrink repair



Blue Supply touching Mounting bolt



Cable tie cables, provide clearance



High Resistance due to corrosion



Terminal Box gasket failed



Denso Tape Waterproofing



